



**REBEL OFF ROAD XPLOR BED RACK TABLE MOUNT
FOR 2020+ JEEP GLADIATOR
INSTALLATION INSTRUCTIONS**



**PLEASE READ ALL INSTALLATION INSTRUCTIONS CAREFULLY AND IN
ENTIRETY PRIOR TO INSTALLING.**

Approx. time required for installation: 1 hour

TOOLS REQUIRED:

**1/2" DRIVE RATCHET
3/8" DRIVE RATHCET
7/16" SOCKET
9/16" SOCKET
5/32" HEX KEY**

PARTS INCLUDED

**QTY 2: CHANNEL
QTY 2: MID CHANNEL BRACKET
QTY 2: FRONT CHANNEL BRACKET**

HARDWARE INCLUDED:

QTY 6: 3/8" CARRIAGE BOLTS

QTY 6: 3/8" NYLOCK NUTS

QTY 6: 3/8" FLAT WASHERS

QTY 6: 1/4" BUTTON HEAD BOLTS

QTY 6: 1/4" NYLOCK NUTS

QTY 6: 1/4" FLAT WASHERS

QTY 2: SPRING LOADED CLEVIS

Step 1:

Lay out both channels, both mid channel brackets, and both front channel brackets on a surface to assemble. The side of the channels with tabs on them go toward the rear of the Jeep. Notice the hardware layout, the mid channel brackets utilize two carriage bolts and two hex key bolts per side. The front channel brackets only utilize one carriage bolt and one hex head bolt per side.



Step 2:

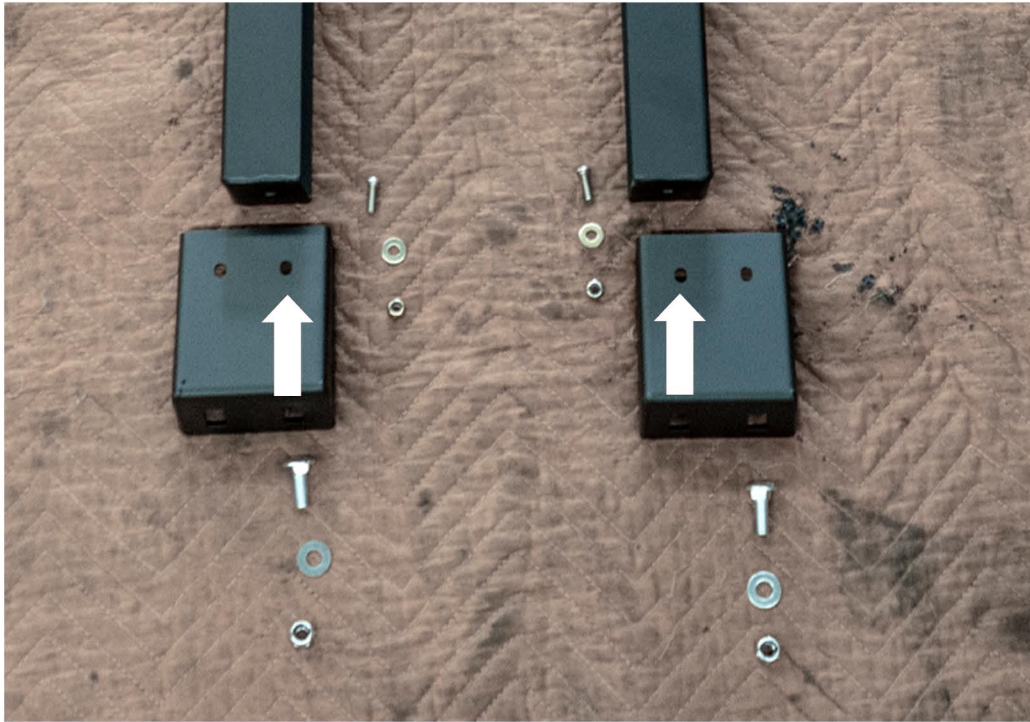
Install the mid channel brackets to the channels. Place the mid channel brackets along the holes in the side of the channel, and insert the 1/4" button head bolt from the inside of the channel through the bracket. Secure it with the 1/4" flat washers and nylock nuts. Refer to the photo below for the orientation of the bracket. Do not completely tighten the hardware at this time. You will have to make adjustments during installation.

Repeat this step for the other channel.



Step 3:

Install the front channel brackets to the ends of the channels. Install the supplied 1/4" button head bolts from the inside of the channel, through the channel bracket, and secure them with 1/4" flat washers and nylock nuts. Notice there are two holes in each front channel bracket. You will only be using the holes closest to the inside, indicated by the white arrows in the image below. Refer to the images below for proper orientation of the bracket. Do not fully tighten hardware.



Step 4:

Not all tables are the same width, which is why we made this a modular system to fit most applications.

Measure the width of the table you will be using for this mount. Using this measurement, approximate the location of each bracket along the slotted holes in your XPLORE Bed Rack System front and mid channels. This will help you approximate the appropriate distance between the two table mount channels for the width of your table.

When you identify the location along the bed rack where you wish to install your table mount channels, you can begin installing one side. Using the supplied 3/8" carriage bolt, flat washer, and nylock nut, install the front channel bracket to the front channel of your XPLORE Bed Rack System, inserting the carriage bolt from top-down. Remember, although there are two square holes, only one carriage bolt is needed to install each front channel bracket. Do not tighten the hardware down fully to allow for adjustment.

Repeat this step for the other channel, ensuring you are spacing the channels correctly for your specific table width.



Step 5:

Next, install the mid channel brackets to the mid channel on your XPLORE Bed Rack System. Identify the location along the mid channel where you will be installing each Table Mount channel, ensuring the channels are parallel to each other.

Repeat the process for the front channel mounts. Insert two 3/8" carriage bolts through the top of the XPLORE Bed Rack mid channel, and secure the mid channel brackets to it with the supplied flat washers and nylock nuts. Notice you will use two sets of hardware per side on the mid channel brackets. Do not fully tighten to allow for adjustment.



Step 6:

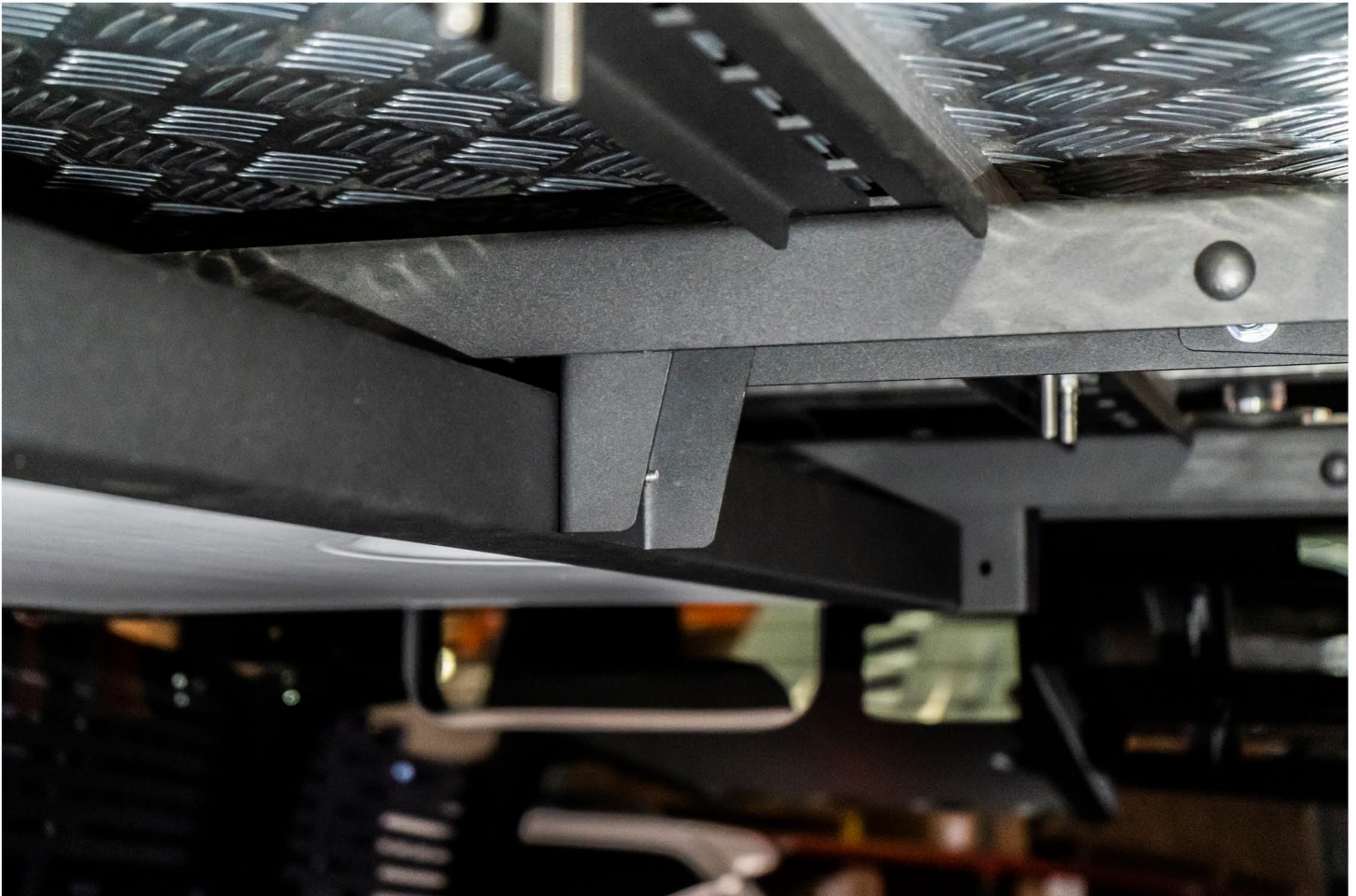
Now that both channels are installed in place loosely, you can insert your table into the channels to check for fitment. The ideal fitment should be tight enough to securely hold the table in place without much play, but loose enough to allow the table to slide in and out with ease.

When you have adjusted your channels to the proper fitment for your table, begin fully tightening down all six carriage bolts and nylock nuts.

When the carriage bolts are tight, remove the table and fully tighten the six button head bolts and nylock nuts.

After all the hardware is fully tightened, re-insert your table to check for proper fitment. Make any final adjustments as necessary.

Install the two supplied spring loaded clevises through the tabs on the rear of each channel to keep the table from falling out while driving. These clevises should be installed from top-down.



**We hope you enjoy your new Rebel Off Road
XPLOR Table Mount!**

**For a complete list of accessories we offer
for your XOLOR Bed Rack, please visit us at
www.RebelOffRoad.com**



**Be sure to REVIEW this product on our
website, and tag @rebeloffroad in any of
your social media posts using your new
XPLOR Table Mount!**