



**REBEL OFF ROAD XPLOR BED RAIL SYSTEM
FOR 2020+ JEEP GLADIATOR
INSTALLATION INSTRUCTIONS**



**PLEASE READ ALL INSTALLATION INSTRUCTIONS CAREFULLY AND IN
ENTIRETY PRIOR TO INSTALLING.**

Approx. time required for installation: 1 hour

TOOLS REQUIRED:

**PUNCH
HAMMER
M6 - 1.00 TAP
3/8" RATCHET DRIVE
7/16" SOCKET
4MM HEX KEY**

PARTS INCLUDED

**QTY 1: DRIVER SIDE BED RAIL
QTY 1: PASSENGER SIDE BED RAIL
QTY 1: FRONT SIDE BED RAIL
QTY 1: DRIVER SIDE ALUMINUM SPACER
QTY 1: PASSENGER SIDE ALUMINUM SPACER
QTY 2: ANGLED BED RAIL TAB**

HARDWARE INCLUDED:

QTY 2: 1/4"-20 x 3/4" HEX DRIVE SCREW

QTY 2: 1/4" FLAT WASHER

QTY 2: 1/4"-20 CHANNEL WITH SPRING

QTY 2: ANGLED BED RAIL TAB

**QTY 14: M6 x 1.00 - 20MM FLANGED HEAD
BUTTON SCREWS**

QTY 2: M6 STAINLESS HEX RIV NUT

Step 1:

If you do not have a spray in bed liner, please proceed to step 2.

If your Gladiator bed has a spray in bed liner, you will need to locate and tap the factory bed-rail threaded holes. There will be four holes on the driver side, passenger side, and front of the bed, totaling 12 holes. The location of the holes should be visible through the bed liner. Using a M6 x 1.00mm tap, carefully tap the threaded holes in the bed with a M6 - 1.00 tap thoroughly to clean the bed liner out of the threads. When finished, you should be able to see the threads in each hole.



Step 2:

Line up the supplied aluminum spacers along each side of the bed, lining up the holes with the threaded holes in the bed. Place the bed rails over the aluminum spacer, also lining up the holes. Keep in mind, there is a correct orientation to installing the bed rails, as the holes are not spaced out evenly.

Begin threading in the supplied M6 x 1.00mm, 20mm long flanged head button screws into the four holes in the bed rails. Finger tighten only.

Repeat this step for all three rails along the bed.

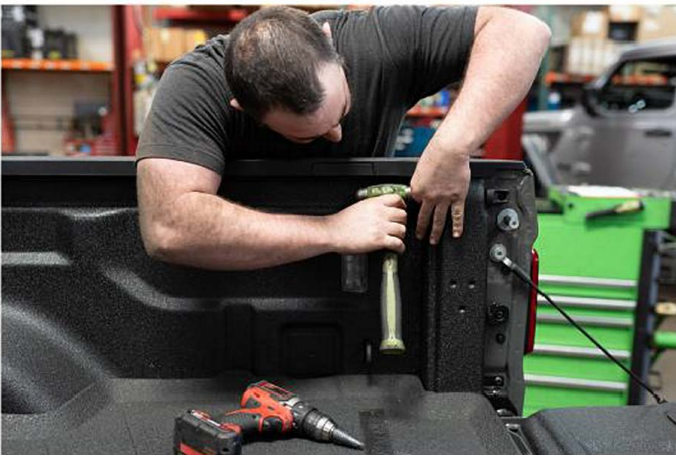


Step 3:

Locate the factory hole at the rear corner of each side of the bed. The holes are located on the bed itself, adjacent to the end of the bed rail. This hole is not threaded. If you have a spray in bed liner, use a punch to uncover the hole. There is one hole on the driver's side, and one on the passenger's side.

Insert the supplied M6 hex rivnuts into these holes.

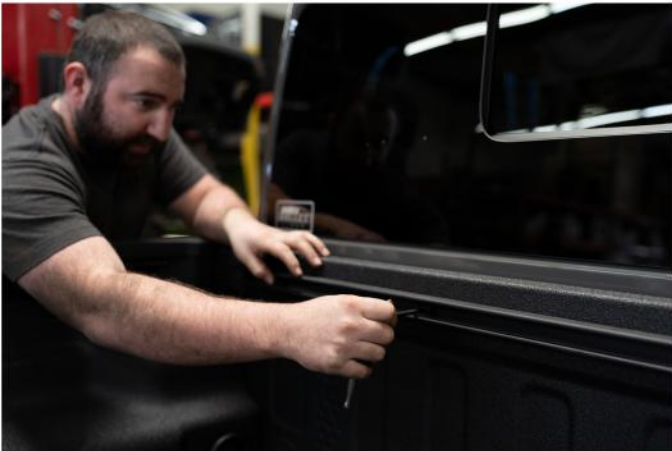
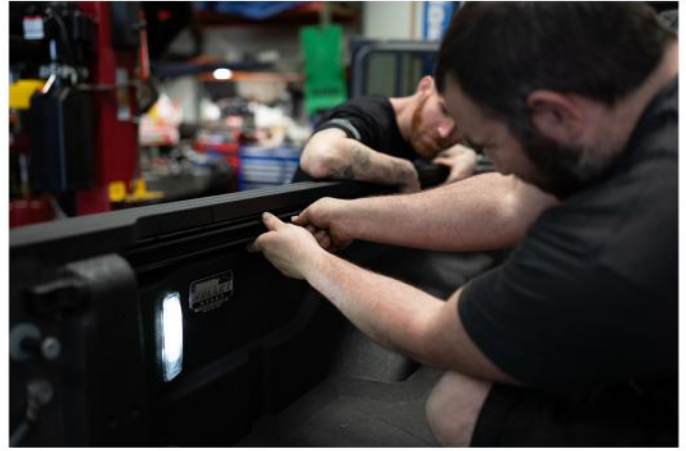
Tighten rivnut with one of the supplied M6 x 1.00mm, 20mm long flanged head button screws. Remove the M6 bolt and proceed to next step.



Step 4:

Insert the 1/4" - 20 channel with spring into the rear opening of the driver and passenger side of the bed rail by compressing the spring and sliding it into place, with the spring facing the bed, and the plate facing out.

Rotate the spring 90° to lock it in place. Repeat this step for the other side.



Step 5:

Install the supplied angled bed rail tabs by placing it over the spring plate and riv nut.

Install the supplied Grade 8 1/4" - 20 x 3/4" Hex head bolt and 1/4" flat washer into the rivnut, holding the bed rail tab to the bed. Finger tighten only.

Install the supplied M6 x 1.00mm, 20mm long flanged head button screw into the spring plate in the bed rail itself. Finger tighten only.

Repeat this step for the other side.



Step 6:

By this step, both the driver's side and passenger's side bed rail should be in place. The front bed rail should also be in place. Begin tightening all hardware, insuring the rails are aligned properly.

Once all hardware is tightened, you may begin installing accessories to the rail system.



**We hope you enjoy your new Rebel Off Road
XPLOR Bed Rail System!**

**For a complete list of accessories we offer
for your XOLOR Bed Rack, please visit us at
www.RebelOffRoad.com**



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website, and tag @rebeloffroad in any of
your social media posts using your new
XPLOR Bed Rail!**