



**REBEL OFF ROAD SUMMIT SERIES REAR BUMPER
FOR JEEP WRANGLER JL
INSTALLATION INSTRUCTIONS**



**PLEASE READ ALL INSTALLATION INSTRUCTIONS CAREFULLY AND IN
ENTIRETY PRIOR TO INSTALLING.**

Approx. time required for installation: 1 hour

TOOLS REQUIRED:

**1/2" DRIVE RATCHET
22MM SOCKET
MOVING BLANKET OR CARDBOARD**

PARTS INCLUDED

QTY 1: REAR BUMPER ASSEMBLY

HARDWARE INCLUDED:

QTY 2: M14 x 1.5" GRADE 10.9 BOLTS

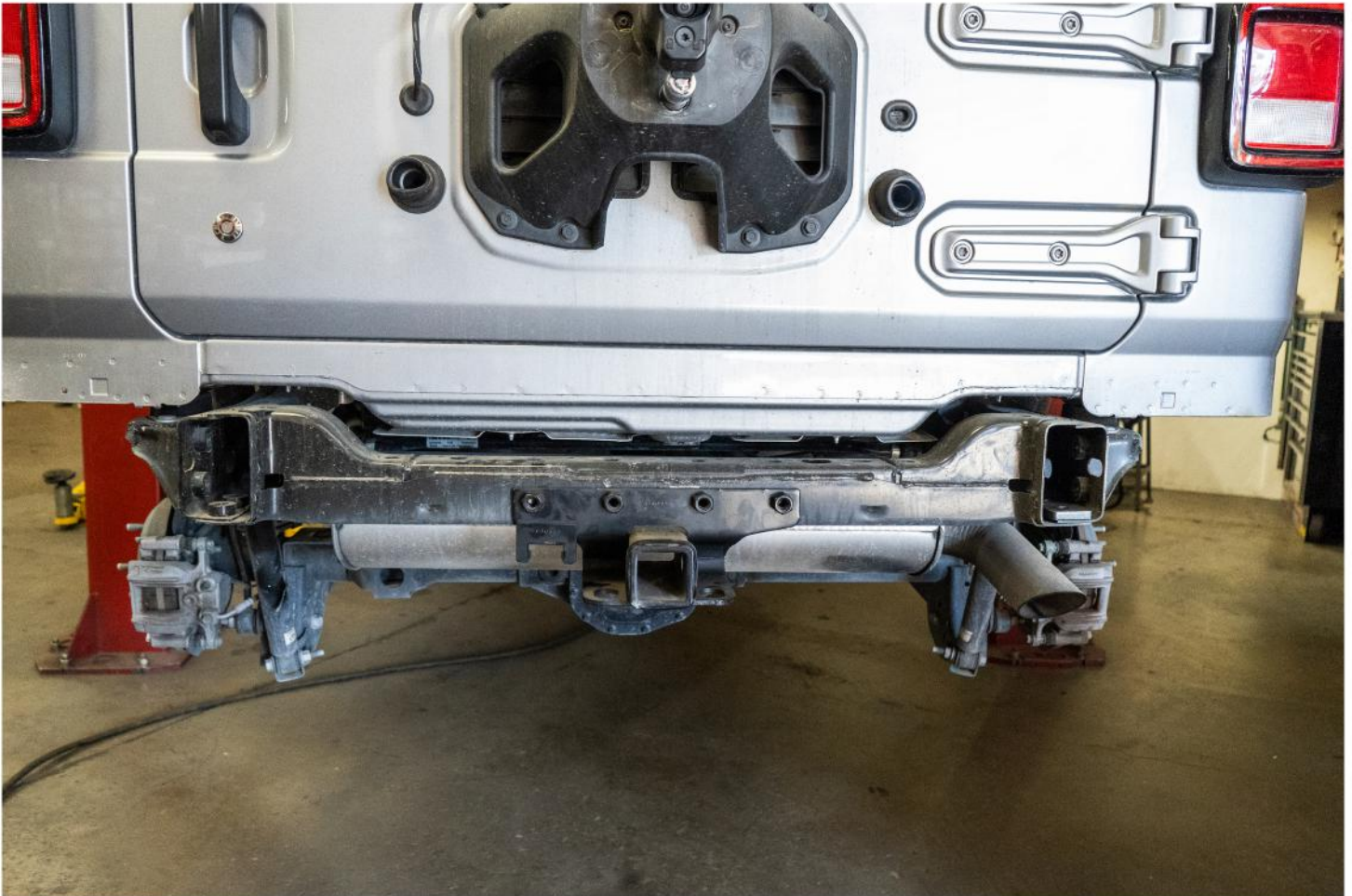
QTY 2: M14 FLAT WASHERS

QTY 1: THREADED FRAME PLATE

QTY 4: PROXIMITY SENSOR PLUGS

Step 1:

Remove the factory or current rear bumper assembly, but keep all hardware.



Step 2:

Notice the interior of both frame rails are not the same. The driver's side frame rail has threaded bungs welded to the inside of the bottom of the frame rail. The passenger side does not.

Insert the supplied threaded frame plate into the passenger side frame rail, lining up the existing two holes in the frame with the threaded holes in the frame plate.



Step 3:

If you are installing backup lights or backup sensors into your Summit Series rear bumper, do so before continuing to the next step.

With the help of a friend, carefully align the rear bumper mounting surfaces to the frame rails. With the bumper in place, begin threading the bottom two bolts into each frame rail using the factory bumper hardware on the driver side, and the supplied M14 x1.5" Grade 10.9 bolts and washers on the passenger side. Remember, the passenger side bottom two bolts will need to be threaded into the frame plate you installed earlier. **FINGER TIGHTEN ONLY.**

After the four bottom bolts are threaded in by hand, begin threading in the remaining four bolts and washers to the outboard side of each side frame rail. You will need to reach up into the rear bumper through the opening to thread these in. **FINGER TIGHTEN ONLY.**



Step 4:

Make sure the bumper is adjusted correctly to the body, and make any adjustments as necessary.

Begin tightening the bottom four bolts using a 1/2" ratcheting drive and 22mm socket. Then move on to tightening the four bolts on the side of each frame rail through the opening in the bumper.

If you did not install any backup sensors, install the supplied plastic plugs in the sensor holes.



We hope you enjoy your new Rebel Off Road Summit Series Rear Bumper!

For a complete list of other Jeep armor we offer, please visit us at www.RebelOffRoad.com



Be sure to REVIEW this product on our website, and tag @rebeloffroad in any of your social media posts using your new Summit Series Rear Bumper!