



**REBEL OFF ROAD SUMMIT SERIES
REAR BUMPER
FOR JEEP WRANGLER JK**



**PLEASE READ ALL INSTALLATION INSTRUCTIONS CAREFULLY
AND IN ENTIRETY PRIOR TO INSTALLING.**

APPROX. TIME REQUIRED FOR INSTALLATION: 1 HOUR

TOOLS REQUIRED:

**1/2" DRIVE RATCHET
3/4" SOCKET
3/4" WRENCH
MOVING BLANKET OR CARDBOARD**

PARTS INCLUDED

QTY 1: REAR BUMPER ASSEMBLY

HARDWARE INCLUDED:

QTY 4: 1/2" X 1.5" GRADE 8 BOLTS

QTY 2: 1/2" X 2" GRADE 8 BOLTS

QTY 6: 1/2" FLAT WASHERS

QTY 6: 1/2" SPRING WASHERS

QTY 2: THREADED FRAME PLATE

STEP 1:

REMOVE THE FACTORY OR CURRENT REAR BUMPER ASSEMBLY, BUT KEEP ALL HARDWARE. CLEAR UP DIRT TO HELP WITH AN EASY INSTALLATION OF HARDWARE.

STEP 2:

INSERT THE SUPPLIED THREADED FRAME PLATE INTO BOTH THE PASSENGER SIDE AND DRIVERS SIDE FRAME RAILS WITH THE LOWER NUTS TOWARDS THE BACK OF THE JEEP.



NOTE:

2007-2011 JEEP JK

THE DRIVERS SIDE FRAME RAIL HAS THE LOWER HOLE BUT THE PASSENGER SIDE LOWER HOLE IS MISSING. YOU WILL NEED TO MEASURE AND DRILL THE PASSENGER SIDE REAR LOWER FRAME HOLE TO MATCH THE DRIVERS SIDE.

(2012-2018 JK NO MODIFICATION IS NECESSARY)

STEP 3:

WITH THE HELP OF A FRIEND, CAREFULLY ALIGN THE REAR BUMPER MOUNTING SURFACES TO THE FRAME RAILS. WITH THE FRAME RAILS AND THE BUMPER IN PLACE, BEGIN THREADING IN THE 4 (1/2" X 1.5" BOLTS WITH SPRING WASHER AND FLAT WASHER) THROUGH THE SIDE MOUNTING BRACKETS ON THE BUMPER, THROUGH THE FRAME RAIL SIDES AND INTO THE THREADED FRAME PLATES. FINGER TIGHTEN ONLY.

AFTER THE 4 SIDE BOLTS ARE THREADED IN BY HAND, BEGIN THREADING IN THE 2 SUPPLIED 1/2" X 2" GRADE 8 BOLTS ALONG WITH THE SPRING WASHERS AND FLAT WASHERS THROUGH THE BOTTOM OF THE BUMPER AND FRAME RAILS AND INTO THE THREADED FRAME PLATES. FINGER TIGHTEN ONLY.



STEP 4:

MAKE SURE THE BUMPER IS ADJUSTED CORRECTLY TO THE BODY AND MAKE ANY ADJUSTMENTS AS NECESSARY.

BEGIN TIGHTENING THE BOTTOM 2 BOLTS USING A 1/2" RATCHETING DRIVE AND 3/4" SOCKET. THEN MOVE TO TIGHTENING THE 2 BOLTS ON THE SIDES OF EACH FRAME RAIL.



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